## Wider Benefits of Open Space

Social	<ul> <li>providing safe outdoor areas that are available to all ages of the local population to mix and socialise</li> <li>social cohesion - potential to engender a sense of community ownership and pride</li> <li>providing opportunities for community events, voluntary activities and charitable fund raising</li> <li>providing opportunities to improve health and take part in a wide range of outdoor sports and activities.</li> </ul>
Recreational	<ul> <li>providing easily accessible recreation areas as an alternative to other more chargeable leisure pursuits</li> <li>offers wide range of leisure opportunities from informal leisure and play to formal events, activities and games.</li> <li>open spaces, particularly parks, are the first areas where children come into contact with the natural world</li> <li>play opportunities are a vital factor in the development of children.</li> </ul>
Environmental	<ul> <li>reducing motor car dependence to access specific facilities</li> <li>providing habitats for wildlife as an aid to local biodiversity</li> <li>helping to stabilise urban temperatures and humidity</li> <li>providing opportunities for the recycling of organic materials</li> <li>providing opportunities to reduce transport use through the provision of local facilities.</li> </ul>
Educational	<ul> <li>valuable educational role in promoting an understanding of nature and the opportunity to learn about the environment</li> <li>open spaces can be used to demonstrate virtues of sustainable development and health awareness.</li> </ul>
Economic	<ul> <li>adding value to surrounding property, both commercial and residential, thus increasing local tax revenues</li> <li>contribution to urban regeneration and renewal projects</li> <li>contributing to attracting visitors and tourism, including using the parks as venues for major events</li> <li>encouraging employment and inward investment</li> <li>complementing new development with a landscape that enhances its value.</li> </ul>